

# **INITIUM**

## OPERATING INSTRUCTIONS



v. 1903

## PREPARING TO WORK

Connect the press to a suitable mains electricity supply and ensure that the work area is clear of obstructions.

When the press is switched on, the main display will read - **In P** while the unit initialises and performs some internal checks. The - **In P** display will, after some seconds have elapsed, change to the number - **400** while the units internal checks continued. The unit will then display the current actual platen temperature in degrees centigrade / Celsius on the main display, and the target or most recently set temperature on the green auxiliary display for example - **165** You can now use the blue set button to access one of two input modes. These modes are - **SP** which is concerned with the temperature related function of the press and the second mode of operation is - **ST** which is concerned with time setting. Time and temperature can be adjusted using the up and down arrow keys which are coloured orange and are located next to the blue set button on the control console. The blue button can be pressed repeatedly to cycle between the two modes above and the operational mode which displays the current platen temperature as measured in degrees centigrade / Celsius for example - **140**. The - **In P** value must be setup to **20**.

## SETTING TEMPERATURE PRESSURE AND TIME

Successful operation is a combination of time, pressure and temperature. Consult the data sheet for your transfer material and experiment to get the result you're looking for.

## IN USE

1. Lift the press handle and place the item you want to print upon the rubber mat with the transfer medium, colour side down and correctly positioned upon the item. Pressure is a matter of some experimentation using the press bolt identified in the illustration below. Timing is again a mater of experimentation using the unit's timer. An audible alarm rings when the set time is elapsed and the cycle starts automatically when the handle is lowered.

2. After the required time is elapsed, left the handle and remove the printed item.

## TROUBLESHOOTING

ISSUES	SOLUTIONS
No display on power-up	Check mains connection and fuses
Press adjusting nut difficult to move	Lubrication is needed

## SPECIFICATION AND SAFETY NOTICE



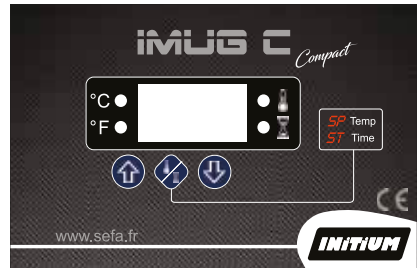
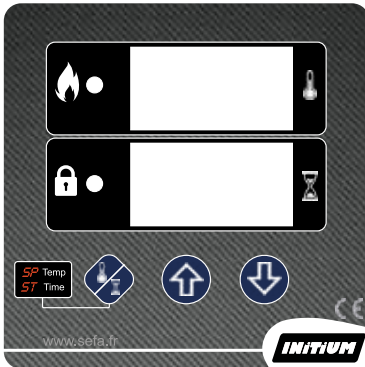
Voltage requirement	AC 220-240V / 50Hz
Power	450W
Temperature range	0 - 250 °C
Time control	0 - 999 seconds
Boxed dimensions	530 x 630 x 370 mm
Weight	16kg



Voltage requirement	AC 220-240V / 50Hz
Power	300W
Temperature range	0 - 250 °C
Time control	0 - 999 seconds
Boxed dimensions	310 x 250 x 380 mm
Weight	5 kg

## CONTROL DISPLAY

All press operation concerning time and temperature are set using the control pad. Pressure setting are mechanical and are set using the press bolt identified in the following illustrations.



**MODE Selector**  
SP displayed, temperature adjustment  
ST displayed, time adjustment



**UP Selector**  
Increase the value (time or temperature depending on the MODE selected)



**DOWN Selector**  
Decrease the value (time or temperature depending on the MODE selected)

ICAP E PRESS

HANDLE



HEATING AREA



WORKING PLATE



TIME AND TEMP CLOCK



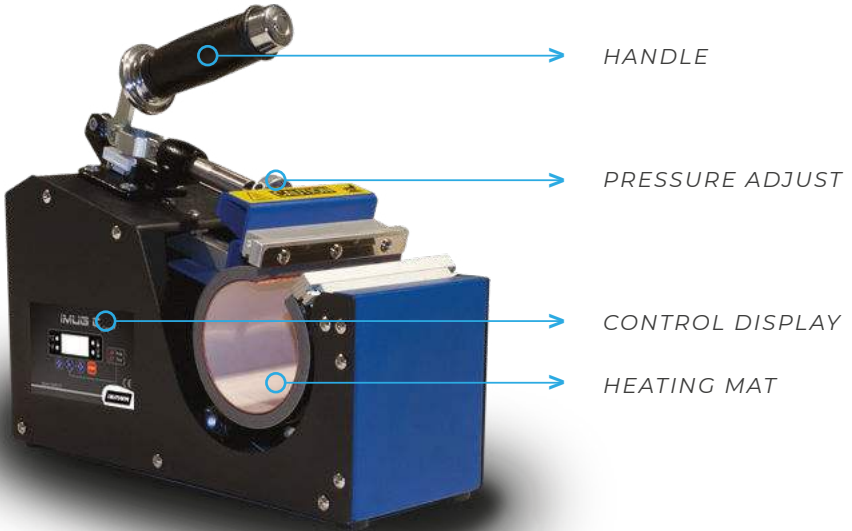
ELECTRIC SWITCH



CONNECTOR



*IMUG C PRESS*



*HANDLE*



## TRANSPORT SCREW

*You must remove the transport screw before starting the machine for the first time. This is only available on the iCAP E press.*



*The screw maintain the arm to the electromagnetic system for transport security reasons.*

*Just unscrew it while you maintain the arm in closing position.*

*Do not loose the screw, you may need it in case of transporting again the machine.*

*After removing the screw, just release the arm smoothly.*

*Ready to work.*



# **INITIUM**

by **Sefa**  
HEAT TRANSFER TECHNOLOGIES

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