



Printing Instructions:  
**FOREVER Laser-Dark**  
 for DARK COLORED TEXTILES (100% COTTON)

-  **PRINTER SETTINGS: COLOR COPIERS**
- **Paper:** See Printer Compatibility List
  - **Printer:** Multi-Purpose Tray
  - **Image:** NO Mirror Image

-  **PRINTER SETTINGS: LASER PRINTERS**
- **Paper:** See Printer Compatibility List
  - **Printer:** Multi-Purpose Tray
  - **Image:** NO Mirror Image

 **TRANSFER SETTINGS:**

	<b>AUTOMATIC PRESS</b>	<b>MANUAL PRESS</b>
PRESSURE	<b>5 bar (72.5psi)</b>	<b>HIGH/MAXIMUM</b>
TEMPERATURE	<b>200°C (390°F)</b>	<b>200°C (390°F)</b>
TIME	<b>20 + 40 Seconds</b>	<b>40 + 40 Seconds</b>

-  **APPLICATION: TRANSFER TO TEXTILE**
- **Print** your design **WITHOUT** Mirror Image Mode & **Cut** away all non-transferable areas.  
 Note: For open images or lettering, we recommend using a Plotter with an optical eye function.
  - **Peel the backing paper** from the Laser-Dark media & **Position** the transfer onto the T-Shirt or Dark Textile.
  - **Cover** the design with 10 sheets of normal paper.
  - **Press** together using the settings above (Automatic Press: 20 Seconds or Manual Press: 40 Seconds).
  - **Remove** the 10 sheets of normal paper & **Cover** with a sheet of Glossy Finishing Paper (Silicone Paper).
  - **Re-Press** using the settings above (Automatic Press: 40 Seconds or Manual Press: 40 Seconds).
  - **Rub** the Glossy Finishing Paper with a piece of cloth, until the toner cools (this prevents the toner from sticking to the glossy finishing paper).
  - **Remove** the Glossy Finishing Paper. Note: For a softer touch, you can stretch the garment.

-  **APPLICATION: CUTTER/PLOTTER PROCESS** (For designs with text and small image details)
- Cut around the design using a Plotter, then Weed all the non-transferrable areas.
  - **Place** the *Application-Tape Laser* ontop of the weeded design.
  - **Rub** the whole design firmly with a *Squeegee*, until all areas of the design have transferred from the FOREVER Laser-Dark media, to the *Application-Tape Laser*.
  - **Separate** the *Application-Tape Laser* from the FOREVER Laser-Dark media.
  - **Position** the *Application-Tape Laser*, (now with the transfer design) onto the T-Shirt or Dark Textile.
  - **Place** the 5mm Silicone Pad (Universal) ontop.
  - **Press** together using the settings above (Automatic Press: 20 Seconds or Manual Press: 40 Seconds).
  - Leave to **COOL** before removing the *Application-Tape Laser*.
  - **Cover** with a sheet of Glossy Finishing Paper (Silicone Paper) and 5 sheets of plain paper.
  - **Re-Press** using the settings above (Automatic Press: 40 Seconds or Manual Press: 40 Seconds).
  - **Rub** the Glossy Finishing Paper with a piece of cloth, until the toner cools (this prevents the toner from sticking to the glossy finishing paper).
  - **Remove** the Glossy Finishing Paper. Note: For a softer touch, you can stretch the garment.

-  **WASHABILITY:**
- Up to 40°C (Cold Wash Cycle).

-  **IRON SETTINGS:**
- Cover the design with Baking or Silicone Paper before Ironing.

 Before you start a **production run**, we recommend that you **perform pressing and wash tests on all your materials.**

**Important note for double-sided textile printing:**  
 When transferring to both the **front and the back side of a T-Shirt**, you should always put the T-Shirt over the lower plate of your heat press. So that, only one side is treated with the heat and pressure from the press. This is to prevent the already transferred side of the T-Shirt from being re-pressed.

## Printer Compatibility List: FOREVER Laser-Dark

BRAND	MODEL	PRINTER SETTINGS
<b>CANON</b>	all CLC	HEAVY PAPER
	CP 600	UNSUITABLE
	IRC 2880	HEAVY PAPER 1
	C1	HEAVY PAPER 2
<b>DEVELOP</b>	QC 2235+	CARTON 1
	QC 3101	CARTON 1
	ineo 450+	CARTON 1
	ineo 250+	CARTON 1
<b>EPSON</b>	Laser C8500	UNSUITABLE
	Laser C8600	LABEL
	Aculaser C1100	UNSUITABLE
	Aculaser C1900S	LABEL
<b>HP</b>	1500L	HEAVY PAPER
	2500L	HEAVY PAPER
	2550L	ROUGH PAPER
	2600N	TRANSPARENCY FOIL
	3500N	CARTON
	4550	HEAVY PAPER
	3550	CARTON
3600	CARTON	
<b>KYOCERA</b>	FS-C5020N	LABEL
	KM-C2520	THICK/HEAVY PAPER 1
	KM-C2525E	THICK/HEAVY PAPER 1
	KM-C3225	THICK/HEAVY PAPER 1
	KM-C3232E	THICK/HEAVY PAPER 1
	KM-C4035E	THICK/HEAVY PAPER 1
<b>LEXMARK</b>	C912	HEAVY PAPER
<b>MINOLTA</b>	MagiColor 2	TRANSPARENCY FOIL
	Bizhub C250/252	CARTON 1
	Bizhub C350/351	CARTON 1
	Bizhub C450/451	CARTON 1
	Bizhub Pro C500	NORMAL 256g
	CF 2002	CARTON 1
	CF 3102	CARTON 1 OR 2
	QMS 2200	THICK PAPER
	QMS 2300 DL	THICK STOCK
	QMS 2350	THICK STOCK
	MC 2400 W	LABEL
	QMS 6100 DL	HEAVY PAPER
	Bizhub C253	CARTON 1
	Bizhub C203	CARTON 1
Bizhub C353	CARTON 1	

BRAND	MODEL	PRINTER SETTINGS
<b>NASHUATEC</b>	DSC 328	HEAVY PAPER
	MPC2000	THICK PAPER 1
	MPC2500AD	THICK PAPER 1
	MPC2500e	THICK PAPER 1
	SPC420DN	THICK 1
<b>OKI</b>	C3100/3200	LABEL
	C3300-3400	LABEL
	C5200/5500	LABEL
	C5600-5900	LABEL 2
	C8600-8800	LABEL 2
	C5200/5400	LABEL
	C5700	GLOSSY
	C9300/9500	LABEL
	C9600	LABEL
	C9800	LABEL
<b>RICOH</b>	Aficio AP3800C	HEAVY PAPER
	Aficio 2228C	HEAVY PAPER
	Aficio C811	THICK PAPER 3
	Aficio CS510E	THICK PAPER 3
	Aficio DSC428	THICK PAPER
	Aficio CL4000DN	THICK 1
<b>SHARP</b>	MX2300N	HEAVY PAPER
<b>TALLY</b>	8004/81004	LABEL
	8008	LABEL
	8204	LABEL
	8006e	HEAVY PAPER
<b>TOSHIBA</b>	eStudio 211c	THICK 2
	eStudio 311c	THICK 2
	eStudio 2500c	SPECIAL 1
	eStudio 3500c	SPECIAL 1
	eStudio 3510c	SPECIAL 1
<b>UTAX</b>	CDC1526D	NORMAL PAPER
<b>XANTE</b>	600	HEAVY PAPER
	1200 PRO	HEAVY PAPER
	ILUMINA	LABEL
<b>XEROX</b>	DC 12	HEAVY PAPER
	DC 3535	NORMAL PAPER
	Workcenter 3545	LABEL
	DC 50	HEAVY PAPER
	M 24	THIN PAPER
	Phaser 7400	THIN PAPER
	Phaser 7750	NORMAL PAPER
	DC 240/250	HEAVY PAPER 1
	DC 1250	THICK PAPER