

Transfer Instructions for printing: **FOREVER Laser-Light (No-Cut)** on LIGHT COLORED TEXTILES

1-PAPER-SYSTEM
 For LED-Printers With White Toner



PRINT SETTINGS: VECTORS & PHOTOS (ONLY for OKI Printers working with White Toner)

- **Image Mode:** Mirror Image, CMYK Mode (not RGB), Color Print, White: On
- **OKI Pro8432WT:**
 - Paper Settings: **USER TYPE 2**, Multi-Purpose Tray
 - Color Paper Setting: **+2**
- **ALL OTHER OKI White Toner Printers:**
 - Paper Settings: Label 1, Multi-Purpose Tray
 - Color Density Settings: **W=-3, C=0, M=+2, Y=+1**
 - **TransferRIP** Software Color Density settings: **W=0, C=0, M=0, Y=0**



TRANSFER SETTINGS:

COTTON	SWING AWAY PRESS	SANDWICH PRESS
TRANSFER	180-200°C (356-392°F), 15 sec. 2-3 bar (30-43 psi) MEDIUM Pressure	180-200°C (356-392°F), 30 sec. HIGH Pressure
FIXING	180-200°C (356-392°F), 30 sec. 5 bar (72 psi) HIGH Pressure	180-200°C (356-392°F), 30 sec. HIGH Pressure



APPLICATION SETTINGS: SWING AWAY PRESS

- Place the Transfer on your textile.
- Press between **180-200°C (356-392°F) for 15 seconds with 2-3 bar (30-43 psi) MEDIUM Pressure.**
- Rub the transfer with a piece of cloth, then wait between 5-10 seconds before removing the backing paper.
- Cover the transfer with a sheet of **Silicone or Baking paper.**
- For perfect Washability: Press between **180-200°C (356-392°F) for 30 seconds with 5 bar (72 psi) HIGH Pressure.**



APPLICATION SETTINGS: SANDWICH PRESS

- Place the Transfer on your textile.
- Press between **180-200°C (356-392°F) for 30 seconds with 5 bar (72 psi) HIGH Pressure.**
- Rub the transfer with a piece of cloth for 5-10 seconds, then remove your transfer from the heat press and start peeling the backing paper immediately.
- Cover the transfer with a sheet of **Silicone or Baking paper.**
- For perfect Washability: Press between **180-200°C (356-392°F) for 40 seconds with 5 bar (72 psi) HIGH Pressure.**



TIPS & TRICKS:

- **Place the textile completely flat onto the lower plate.** (Please make sure the collar, creases or bumps are NOT on the lower plate. If this is not possible, please slide your textile over the lower plate).
- If you see a **light background around your transfer** after the transfer process, **reduce the pressure slightly** to minimize or to eliminate the background completely. **If the toner is not transferred completely, increase the pressure slightly** to achieve a complete transfer.
- Because there are so many different heat presses on the market and even heat presses of the same brand can differentiate in the actual heat and pressure applied to the garment. **It is essential that you setup your own transfer application parameters on your heat press.** Depending on the heat and the pressure of your heat press, the transfer time can be between 10 to 15 seconds more.
- **For optimal washability** please keep the pressure, the temperature or the time of the fixing application recommended by FOREVER.
- The **Clam-shot presses usually have less pressure**, that's why it is necessary to increase the press time.



WASHING:

- Upto 30°C (86°F) on a warm wash cycle.

Transfer Instructions for printing:
FOREVER Laser-Light (No-Cut)
 on DARK PAPER & CARDBOARD

1-PAPER-SYSTEM
 For LED-Printers With White Toner



PRINT SETTINGS: VECTORS & PHOTOS (ONLY for OKI Printers working with White Toner)

- **Image Mode:** Mirror Image, CMYK Mode (not RGB), Color Print, White: On
- **OKI Pro8432WT:**
 - Paper Settings: **USER TYPE 2**, Multi-Purpose Tray
 - Color Paper Setting: **+2**
- **ALL OTHER OKI White Toner Printers:**
 - Paper Settings: Label 1, Multi-Purpose Tray
 - Color Density Settings: **W=-3, C=0, M=+2, Y=+1**
 - **TransferRIP** Software Color Density settings: **W=0, C=0, M=0, Y=0**



TRANSFER SETTINGS:

	AUTOMATIC HEAT PRESS	MANUAL HEAT PRESS
TRANSFER	180-200°C (356-392°F), 15 sec. 2-3 bar (30-43 psi) MEDIUM Pressure	180-200°C (356-392°F), 30 sec. MEDIUM Pressure



APPLICATION SETTINGS:

- Place the transfer on to a piece of carboard or paper.
- Press with **180°C (356°F) for 15 seconds with 2-3 bar (30-43 psi) MEDIUM pressure.**
- **Separate the paper after 5-10 seconds.**