

Transfer Instructions for:
FOREVER Laser-Dark New Generation
 for DARK COLORED COTTON



PRINT SETTINGS:

- **Paper Mode:** Labels or similar
- **Feeding:** Multi-Purpose-Tray
- **Image Mode:** No mirror image



TRANSFER SETTINGS:

	AUTOMATIC HEAT PRESS	MANUAL HEAT PRESS
PRESSURE	5 bar (70PSI)	maximum
TEMPERATURE	200°C (392°F)	200°C (392°F)
TIME	60 seconds	80 seconds



TRANSFER APPLICATION:

- **Print** your design on **FOREVER Laser-Dark New Generation** and cut out the contours.
 (For open images or lettering use a plotter with an optical eye function.)
- **Peel** the backing paper off and place the transfer on the t-shirt.
- **Cover** the design with the silicone paper **Glossy Finish** and five sheets of normal paper.
- **Press** for 60/80 seconds respectively.
- **Take** off the five sheets of paper.
- **Rub** the silicone paper **Glossy Finish** with a towel until the print cools down to avoid the toner sticking to the silicone paper.
- **Peel** off the silicone paper **Glossy Finish**.
- **For** a softer touch stretch the garment into the width.



WASHING:

- **Up to 40° C** (cold wash cycle). Do not use bleach. Do not tumble dry.



IRONING:

- When ironing cover the print with baking paper.



Before starting a **mass production**, we recommend to make **transfer and washing test** with **all materials**.

Important advice for double-sided printing on textiles:

T-Shirts for a **double-sided print** (frontside & backside), has to be put over the lower heat plate. In this case only one side will be treated with heat and you avoid that the applied design from the other side will be pressed out again.