



Transfer Instruction for:  
**FOREVER Classic+Universal**  
 for LIGHT & WHITE TEXTILES


-  **PRINTER SETTINGS:**
- **Media Mode:** Heavy Paper or similar
  - **Feeding:** Multi-Purpose-Tray
  - **Image Mode:** Mirrored

 **TRANSFER SETTINGS:**

	<b>AUTOMATIC HEAT PRESS</b>	<b>MANUAL HEAT PRESS</b>
PRESSURE	<b>5 bar/70 PSI</b>	<b>maximum</b>
TEMPERATURE	<b>200°C/390°F</b>	<b>200°C/390°F</b>
TIME	<b>10-15 sec.</b>	<b>10-15 sec.</b>
FIX	<b>10 sec.</b>	<b>10 sec.</b>

-  **TRANSFER APPLICATION:**
- Place the textile on the lower plate.
  - Place the transfer paper onto the T-Shirt.
  - Press for 10-15 seconds.
  - Remove the transfer paper immediately.  
 (Never take the T-Shirt off the press before the transfer paper has been peeled off.)
  - For a better washability put a sheet of Matt Finish Economy or Glossy Finish with the glossy side down onto your design and press again for 10 seconds.
  - For a softer touch stretch the garment into the width as long it is hot.

-  **WASHING:**
- Up to 60°C

-  **IRONING:**
- When ironing cover the print with baking paper

 Before starting a **mass production**, we recommend to make **transfer and washing test** with **all materials**.

**Important advice for double-sided printing on textiles:**  
 T-Shirts for a **double-sided print** (frontside & backside), has to be put over the lower heat plate. In this case only one side will be treated with heat and you avoid that the applicated design from the other side will be pressed out again.

If your T-Shirt is yellowing, lay a piece of fleece onto it during the transfer process.