

▶▶▶ **TRANSFER INSTRUCTIONS**

**2-PAPER-SYSTEM
for CMYK LED- &
LASER PRINTERS**

Instructions for Printing onto **Dark Colored Textiles**
with **FOREVER Laser-Dark (No Cut)**

▶ **PRINT SETTINGS**

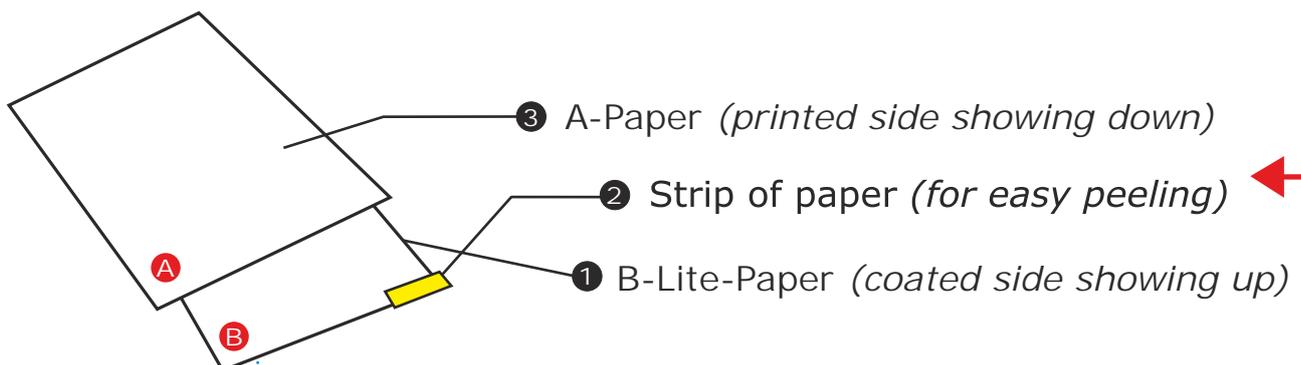
Paper Mode: Heavy Paper Image Mode: Mirror Image Feeding: Multi-Purpose Tray
IMPORTANT! Do not use designs under 80% color value (only 100% colors recommended)!

TRANSFER APPLICATION

BEFORE YOU START...

1. Pre-heat your heat press to make sure that the metal area of the lower plate is hot.
2. Please make sure, that the lower plate is not covered with a teflon sheet.

1.	Print your design in mirror image mode onto the A-Paper. Please see the settings above.
2.	Please note, that the B-Lite-Paper is slightly smaller than the A-Paper on purpose. This prevents your heat plate from getting dirty.
3.	Place the B-Lite-Paper on top of the lower plate (coated side showing up) and place the A-Paper (printed side showing down) on the top of the B-Lite-Paper. For immediate separating put a small strip of paper between the A- and the B-Lite-Paper at one corner. See drawing below.
4.	Press all together at 180-200°C (392°F) for 60 sec. with 3-4 bar pressure.
5.	Open the press, turn the papers around immediately, so that now the A-Paper is at the bottom. Rub strongly with a piece of textile over the transfer to guarantee a flat position. Leave the papers on the lower plate while you separate them. Separate the B-Lite-Paper from the A-Paper after waiting for 5-10 seconds, but while still hot in one slowly, fluent move.
6.	The opaque coating of the B-Lite-Paper is now transferred onto the A-Paper, only on areas where you have toner. Cut around the design to avoid a coating frame.
7.	Place the textile or an another substrate on the lower plate of the heat press.
8.	Position your transfer onto the textile or another substrate. Tape the corners with thermo tape to fix the transfer and to prevent the transfer from curling and to avoid unintended hot peel.
Cotton: 180-200°C (356-392) for 30 seconds with 5 bar (high pressure)	
9.	Remove the backing paper after it is absolutely cold.
10.	Cold peel always brings shiny results. To achieve a matt screen printed look, press the garment with a sheet of Matt Finish Economy with low pressure for 5 seconds. Stretch the garment for a softer touch while it is hot!



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Instructions for Printing onto **Dark Colored Textiles**
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▶ **DECORATING WITH HOT STAMPING FOILS**

- ▶ Place the Hot Stamping Foil on your image and cover it with 5 sheets of normal paper. Press it by 200°C (392 F) for 30-45 seconds with high pressure. (Please only use Black as metallization base!)
- ▶ Peel off the Hot Stamping Foil when completely cold.

▶▶▶ **WASHING**

Up to 40°C in warm wash cycle.

▶ **TRANSFER SETTINGS** **POLYESTER**

130°C (266 F) for 40 seconds with 3-4 bar (medium pressure)

▶▶▶ **WASHING**

Up to 40°C in warm wash cycle.

▶ **TRANSFER SETTINGS** **LEATHER**

120°C (248 F) for 30 seconds with 1-2 bar (low pressure)

▶ **TRANSFER SETTINGS** **NYLON**

IMPORTANT NOTE!

Pre-press the Nylon material for 40 seconds and transfer the design immediately!

150°C (302 F) for 30 seconds with 2-3 bar (medium pressure)

▶▶▶ **WASHING**

Up to 30°C in warm wash cycle.

▶ **TRANSFER SETTINGS** **KARTON**

100°C (212 F) for 20 seconds with 1-2 bar (low pressure)